



Star Inflatables Instructions

INSTRUCTIONS FOR TEMPORARY REPAIRS

1. Included with each new STAR is a repair kit containing a tube of one part glue, a small piece of fabric the same color as your boat and a valve tool.
2. This glue is only for temporary patches such as an emergency repair of an air leak while on the river due to a puncture of an air chamber.
3. Use the following steps for temporary repairs:
 - a. Cut a patch from the fabric (in your repair kit) about one inch larger than the hole.
 - b. Clean the patch and the area to be patched with MEK (methyl ethyl ketone).
 - c. Apply a thin layer of glue from your repair kit on the area to be patched on the boat and on one side of the patch. (Make sure not to put glue beyond the area to be covered with the patch.)
 - d. Let the glue dry about 15 minutes or until no longer tacky. Then apply a second coat of glue to both the patch and the area on the boat to be repaired. This time, just wait until the glue is almost dry, but still a little tacky. Place patch on damaged area. Press out all air bubbles and roll patch firmly.
 - e. Let dry for 20 minutes before continuing on your float trip.
 - f. Remember, this is only a temporary “on river” repair. After returning home, your boat needs to be re-patched by a qualified repair person.
 - g. It is always a good idea to carry some high quality duct tape with you on the river, as it can be used to stop small leaks.

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